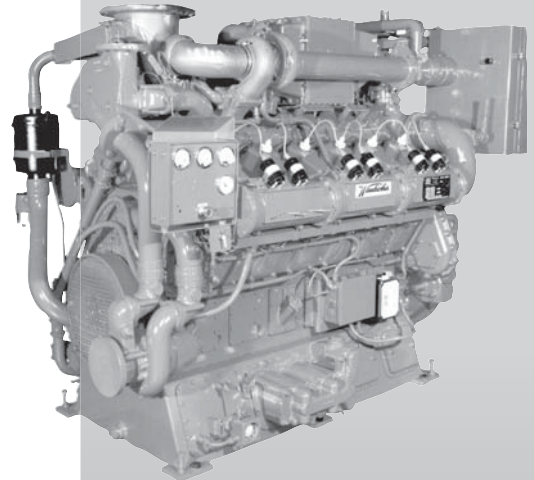


STANDARD EQUIPMENT

- AIR CLEANER** – Dual two stage, dry panel type with rain shield and service indicator. Engine mounted.
- BARRING DEVICE** – Manual.
- BREATHER** – Crankcase, closed type (mounted).
- CARBURETOR** – Two natural gas Deltec carburetors. Mounted before turbochargers for low fuel pressure. Includes speed switch and solenoid that opens upon cranking and closes when engine rotation ceases.
- CONNECTING RODS** – Drop forged alloy steel, angle split, serrated joint, oil jet piston pin lubrication.
- COOLING SYSTEM** – Jacket water: gear driven jacket water pump, thermostatically controlled, full flow bypass type with nominal 180° F (82° C) outlet temperature. 4" ANSI flange connection. Auxiliary water: thermostatically controlled, gear driven pump supplies water to intercooler and oil cooler circuit. 2" special companion flanges supplied.
- CRANKCASE** – Alloy cast iron, fully ribbed, integral with cylinder frame.
- CRANKSHAFT** – Drop forged alloy steel, dynamically balanced and fully counterweighted. Viscous vibration dampener.
- CYLINDERS** – Removable wet type liners of centrifugally cast alloy iron.
- CYLINDER HEADS** – Twelve interchangeable, valve-in-head type, with two hard faced intake and two hard faced exhaust valves per cylinder. Replaceable intake and exhaust valve seats. Mechanical valve lifters with pivoted roller followers.
- EXHAUST SYSTEM** – Water cooled exhaust manifolds. Single outlet flange for ANSI 10" 125# flange.
- FLYWHEEL** – With 165 tooth ring gear (for Delco electric and air/gas starters). Flywheel machined to accept SAE 620D-21, 21" (533 mm) diameter clutch, or SAE J927B-210 flywheel converter.
- FLYWHEEL HOUSING** – SAE #00, nodular iron housing. Provision for two magnetic pickups.
- GOVERNOR** – Woodward PSG hydraulic.
- IGNITION** – Waukesha Custom Engine Control electronic ignition system with coils, cables and spark plugs. Non-shielded. 24V DC power required. Includes emergency stop/service engine protection switch for local override of remote controls.
- INTERCOOLER** – Two pass, fin and tube, air-to-water.
- LIFTING EYES** – For engine only.
- LUBRICATION SYSTEM** – Gear type pump, replaceable spin on oil filters and industrial base type oil pan, 86 gallon (326 litres) capacity. Engine mounted shell and tube oil cooler, thermostatic valve for oil temperature control, and prelube pump. Customer supplied prelube pump motor frame size must conform to frame size 56C and "M" drive configuration.
- MOUNTING** – Base type oil pan.
- PAINT** – Oilfield orange.
- PISTONS** – Aluminum alloy, three ring, with patented high turbulence combustion bowl. Oil jet cooled with full floating piston pin. 11:1 compression ratio pistons.
- TURBOCHARGER** – Two exhaust driven, dry type with wastegate. For 1400 – 1800 rpm applications.
- WAUKESHA CEC DSM** – Includes engine mounted detonation sensors, Detonation Sensing Module (DSM), filter and wiring. Operation of DSM requires Waukesha CEC Ignition Module (IM), which is standard equipment. 24V DC power supply is required for IM and DSM. DSM meets CSA Class I, Division 2, Group D, hazardous location requirements.

VGF® Series Gas Engine

530 - 880 BHP (395 - 656 kWb)



Engine shown with options.

Model L36GLD

Turbocharged and Intercooled, Lean Combustion, Draw-Thru Carburetion, Twelve Cylinder, Four-Cycle Gas Fueled Engine

SPECIFICATIONS

Cylinders	Lube Oil Capacity
V 12	86 gal. (326 L)
Piston Displacement	Low Fuel Pressure System
2193 cu. in. (36 L)	8" WC - 5-psig (According to regulator used:
Bore & Stroke	Starting System
5.98" x 6.5" (152 x 165 mm)	150 psi max. air/gas
Compression Ratio	24V DC electric
11:1	Dry Weight
Jacket Water System Capacity	11,200 lb. (5080 kg)
44 gal. (166 L)	

Cooling Water Flow at	1500 rpm	1800 rpm
Jacket Water gpm (l/m)	184 (697)	218 (825)
Aux. Water gpm (l/m)	52 (197)	62 (235)



POWER RATINGS: L36GLD VGF SERIES GAS ENGINES

Model	I.C. Water Inlet Temp. °F (°C) (Tcra)	C.R.	Bore & Stroke in. (mm)	Displ. cu. in. (litres)	Brake Horsepower (kWb Output)									
					1200 rpm ¹		1400 rpm ¹		1500 rpm		1600 rpm		1800 rpm	
					I	C	I	C	I	C	I	C	I	C
L36GLD	130° (54°)	11:1	5.98 x 6.5 (152 x 165)	2193 (36)	585 (440)	530 (400)	685 (510)	620 (460)	735 (550)	670 (500)	780 (580)	710 (530)	880 (660)	800 (600)
L36GLD*	130° (54°)	11:1	5.98 x 6.5 (152 x 165)	2193 (36)	—	—	— 685 (510)	—	— 735 (550)	—	— 780 (580)	—	— 880 (660)	—

*These power ratings require Price Book Code 1100, and are available continuously when applied per WKI® power and timing curve S7079-19. It is permissible to operate at up to 5% overload for two hours in each 24 hour period.

¹NOTE: Low speed turbocharger required for operation at 1200 - 1400 rpm.

Rating Standard: All models: Ratings are based on ISO 3046/1-1995 with mechanical efficiency of 90% and auxiliary water temperature Tcra (clause 10.1) as specified limited ±10° F (5° C). Ratings are also valid for SAE J1349, BS5514, DIN6271 and AP17B-11C standard atmospheric conditions.

Intermittent Power Rating: The highest load and speed which can be applied in variable speed mechanical system application only. Operation at this rating is limited to a maximum of 3500 hours per year.

ISO Standard Power/Continuous Power Rating: The highest load and speed which can be applied 24 hours a day, seven days a week, 365 days per year except for normal maintenance, it is permissible to operate the engine at up to 10% overload, or maximum load indicated by the intermittent rating, whichever is lower, for two hours in each 24 hour period.

Standby Power Rating: This rating applies to those systems used as a secondary source of electrical power. This rating is the output the system will produce continuously (no overload), 24 hours per day for the duration of the prime power source outage.

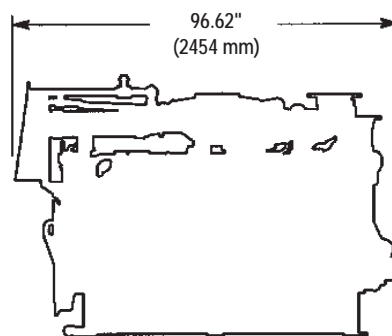
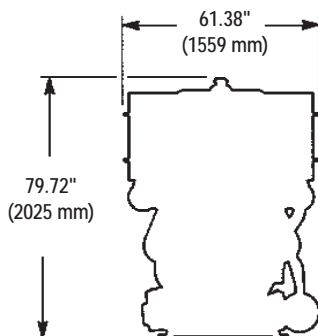
All natural gas engine ratings are based on a fuel of 900 Btu/ft³ (35.3 MJ/nm³) SLHV, with a 91 WKI®. For conditions or fuels other than standard, consult the Dresser Waukesha Application Engineering Department.

PERFORMANCE: L36GLD VGF SERIES GAS ENGINES

130° F (54° C) Intercooler Water Temp			
Low NO _x Settings		1800 rpm	1500 rpm
	POWER bhp (kWb)	800 (596)	670 (500)
	BSFC Btu/bhp-hr (kJ/kWh)	7720 (10922)	7300 (10328)
	NO _x grams/bhp-hr (mg/Nm ³ @ 5% O ₂)	1.00 (400)	1.05 (420)
	CO grams/bhp-hr (mg/Nm ³ @ 5% O ₂)	1.40 (560)	1.40 (560)
	NMHC grams/bhp-hr (mg/Nm ³ @ 5% O ₂)	0.40 (160)	0.40 (160)
Low Fuel Consumption Settings	BSFC Btu/bhp-hr (kJ/kWh)	6985 (9882)	6765 (9571)
	NO _x grams/bhp-hr (mg/Nm ³ @ 5% O ₂)	2.00 (803)	2.33 (936)
	CO grams/bhp-hr (mg/Nm ³ @ 5% O ₂)	1.75 (703)	1.52 (610)
	NMHC grams/bhp-hr (mg/Nm ³ @ 5% O ₂)	0.75 (301)	0.65 (261)

NOTES:

- 1) Performance ratings are based on ISO 3046/1-1995 with mechanical efficiency of 90% and Tcra limited to ± 10° F.
- 2) Fuel consumptions based on ISO 3046/1-1995 with a +5% tolerance for commercial quality natural gas having a 900 Btu/ft³ saturated low heat value.
- 3) Data based on standard conditions of 77° F (25° C) ambient temperature, 29.53 inches Hg (100kPa) barometric pressure, 30% relative humidity (0.3 inches Hg/1 kPa water vapor pressure).
- 4) Data will vary due to variations in site conditions. For conditions and/or fuels other than standard, consult the Dresser Waukesha Application Engineering Department.



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Consult your local Waukesha Distributor for system application assistance. The manufacturer reserves the right to change or modify without notice, the design or equipment specifications as herein set forth without incurring any obligation either with respect to equipment previously sold or in the process of construction except where otherwise specifically guaranteed by the manufacturer.

Bulletin 7076 1008

Dresser Waukesha
1101 West St. Paul Avenue · Waukesha, WI 53188-4999
Phone: (262) 547-3311 · Fax: (262) 549-2795

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